

MATERIAL SAFETY DATA SHEET

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Product Code(s): 4502

1. CHEMICAL PRODUCT AND COMPANY INFORMATION

Product Name: Urethane Windshield Adhesive

Product Code(s): 4502 Made in USA

Manufacturer/Supplier: TRANSTAR AUTOBODY TECHNOLOGIES
2040 Heiserman Dr.
Brighton, MI, 48114, USA

24 Hour Emergency Phone(s): 800-424-9300 (CHEMTREC), 613-996-6666 (CANUTEC)

Business Phone: 810-220-3000

Product Use: Windshield adhesive

MSDS Prepared By: Transtar Autobody Technologies

2. COMPOSITION/INFORMATION ON INGREDIENTS

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for any additional exposure limit guidelines.

Chemical Name	CAS #	PERCENT	OSHA PEL
Isocyanate prepolymer	ACC-68292	30 - 50	Not established
Carbon black	1333-86-4	10 - 30	TWA 3.5 MG/M3
Barium sulfate	7727-43-7	10 - 30	TWA (Total dust) 10 MG/M3 TWA (Respirable dust) 5 MG/M3
Xylene	1330-20-7	1 - 5	TWA 100 ppm STEL 150 ppm
Ethylbenzene	100-41-4	0.1 - 1	TWA 100 ppm STEL 125 ppm
Methylene bisphenyl diisocyanate	101-68-8	0.1 - 1	Ceiling 0.02 ppm
Diphenylmethane-2,4-diisocyanate	5873-54-1	0.1 - 1	0.02 ppm C

See Section 15. Regulatory Information for code descriptions
Weight percent (%) of 0.0 means chemical is in trace amounts.

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3. HAZARDS IDENTIFICATION

WARNING! Can cause eye irritation.
Can cause skin irritation.
May cause allergic skin reaction.
Moderate respiratory tract irritant.
May cause an allergic respiratory reaction.
Harmful if swallowed.

HMIS Hazard Ratings: Health = 2, Flammability = 1, Chemical Reactivity = 0

Note: HMIS ratings involve data and interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Potential Health Effects

EYE: Can cause irritation.

SKIN: Can cause skin irritation. May cause sensitization.

INHALATION: Can cause moderate respiratory irritation. May cause allergic respiratory reaction.

Inhalation of dusts produced during cutting, grinding or sanding of this product may cause irritation of the respiratory tract.

Other possible symptoms include; wheezing and coughing due to pulmonary edema (fluid build-up in lungs).

Overexposure to barium dust/fume may cause baritosis. Inhalation of high concentrations may result in central nervous system (CNS) effects such as dizziness, weakness, fatigue, nausea, headache, and lack of coordination.

INGESTION: Ingestion is not an anticipated route of exposure. Harmful if swallowed. Irritating to mouth, throat, and stomach.

LONG-TERM (CHRONIC) HEALTH EFFECTS

REPRODUCTIVE: Contains a substance that is a probable reproductive hazard based on human studies.

CHRONIC: May cause tumors based on tests with laboratory animals.

TARGET ORGAN(S): Lungs Kidneys Liver Central nervous system Skin

REGULATED CARCINOGEN STATUS:

Unless noted below, this product does not contain regulated levels of NTP, IARC, ACGIH, or OSHA listed carcinogens.

Carbon black

EXISTING HEALTH CONDITIONS AFFECTED BY EXPOSURE: Persons with existing asthmatic conditions may experience difficulty breathing. Persons who have been sensitized to isocyanates may experience symptoms at very low exposure levels.; Lung disease; Blood disorders (like anemia)

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4. FIRST AID MEASURES

IF IN EYES: Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention.

IF ON SKIN: Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

IF VAPORS INHALED: Remove to fresh air. Restore breathing, if necessary. Call a physician if symptoms persist.

IF SWALLOWED: Do not induce vomiting and seek medical attention immediately. Drink two glasses of water or milk to dilute. Do not give anything by mouth to an unconscious person.

5. FIRE FIGHTING MEASURES

Flammable Properties

Flash Point: > 204°C (400°F) Cleveland Closed Cup

Upper Explosive Limit (UEL): No data

Lower Explosive Limit (LEL): No data

Autoignition Temperature: No data

Extinguishing Media: Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION

Material will burn in a fire.

HAZARDS:

SPECIAL FIRE FIGHTING

Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

INSTRUCTIONS:

HAZARDOUS COMBUSTION PRODUCTS:

Carbon dioxide, Carbon monoxide Nitrogen containing gases Hydrogen cyanide

6. ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred.

CLEAN-UP: Cover with absorbent material. Place in open topped container. Remove to well-ventilated area and treat with aqueous ammonia. Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems.

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Emergency Phone Number (CHEMTREC): 1-800-424-9300

7. HANDLING AND STORAGE

Handling: Harmful or irritating material. Avoid contacting and avoid breathing the material. Use only in a well ventilated area. Moisture contamination in closed containers may produce carbon dioxide gas pressure.

Storage: Store in a cool, dry place.

Consult the Technical Data Sheet for specific storage instructions.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE PROTECTION: Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.

SKIN PROTECTION: Avoid skin contact by wearing chemically resistant gloves.

GLOVES: Nitrile

RESPIRATORY PROTECTION: Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms. Use supplied-air respiratory equipment as required. Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

VENTILATION: Use local exhaust ventilation or other engineering controls to minimize exposures.

EXPOSURE LIMITS:

Chemical Name	ACGIH EXPOSURE LIMITS	AIHA WEEL
Isocyanate prepolymer	Not established	Not established
Carbon black	TWA 3.5 MG/M3	Not established
Barium sulfate	TWA (Total dust) 10 MG/M3	Not established

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Xylene	TWA 100 ppm STEL 150 ppm	Not established
Methylene bisphenyl diisocyanate	TWA 0.005 ppm	Not established
Diphenylmethane-2,4-diisocyanate	0.005 ppm TWA	Not established

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Semi-solid/Paste
COLOR: Black
ODOR: Mild
ODOR THRESHOLD: Not established
WEIGHT PER GALLON (lbs.): 10.00
SPECIFIC GRAVITY: 1.20
SOLIDS (% by weight): 97.0
pH: Not established
BOILING POINT (deg. C): Not established
FREEZING/MELTING POINT (deg. C): Not established
VAPOR PRESSURE (mm Hg): Not established
VAPOR DENSITY: Not established
EVAPORATION RATE: Not established
OCTANOL/WATER COEFFICIENT: Not established

10. STABILITY AND REACTIVITY

STABILITY: Stable under normal conditions.
CONDITIONS TO AVOID: Contact with water (reacts with water).
CHEMICAL INCOMPATIBILITY: Strong oxidizing agents
HAZARDOUS POLYMERIZATION: Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide
Nitrogen containing gases Hydrogen cyanide

11. TOXICOLOGICAL INFORMATION

CHEMICAL NAME	LD50/LC50
Isocyanate prepolymer	Not established
Carbon black	Oral LD50 Rat >15400 mg/kg Dermal LD50 Rabbit > 3 g/kg
Barium sulfate	Not established

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Xylene	Oral LD50 Rat = 4300 mg/kg Inhalation LC50 Rat = 5000 ppm/4H Dermal LD50 Rat = 1700 mg/kg
Methylene bisphenyl diisocyanate	Oral LD50 Rat 2200 mg/kg Inhalation LC50 Rat 178 mg/cu m (no duration specified)
Diphenylmethane-2,4-diisocyanate	Not established

TOXICOLOGY SUMMARY: No additional health information available.

12. ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available

13. DISPOSAL CONSIDERATIONS

It is our opinion that this product does not meet the definition of hazardous waste under U.S. EPA Hazardous Waste Regulations 40 CFR 261. Dispose of waste material according to state, local or provincial regulations.

LAND DISPOSAL RESTRICTIONS: Xylenes (o-, m-, p- isomers)

14. TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

DOT: NOT REGULATED

15. REGULATORY INFORMATION

INVENTORY STATUS

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.

FEDERAL REPORTING

EPA SARA Title III Section 313

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 72. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

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Chemical Name	CAS#	%
Xylene (mixed isomers)	1330-20-7	1 - 5
Methylenebis(phenylisocyanate) (MDI)	101-68-8	0.1 - 1

WHMIS STATUS: Unless listed below, this product is not controlled under the Canadian Workplace Hazardous Materials Information System.

D2A D2B D1A

STATE REPORTING

Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986: Unless listed below, this product does not contain known levels of any chemical known to the State of California to cause cancer or reproductive harm.

Chemical Name/List	CAS	Percent
Isocyanate Prepolymer	ACC-68292	30-50
Carbon Black	1333-86-4	10 - 30
Barium Sulfate	7727-43-7	10 - 30
Xylene	1330-20-7	1 - 5
Methylene bisphenyl diisocyanate	101-68-8	0.1 - 1
Diphenylmethane-2,4-diisocyanate	5873-54-1	0.1 - 1
Ethylbenzene	100-41-4	0.1 - 1

CANADA

Canadian DSL - All ingredients in this product are currently listed on the Canadian Domestic Substances List (DSL) and would not be considered new for the purposes of the Canadian Environmental Protection Act (CEPA).

New Zealand

HSNO Number: HSR002662

16. OTHER INFORMATION

This Material Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to Transtar Autobody Technologies from its suppliers, and because Transtar Autobody Technologies has no control over the conditions of handling and use, Transtar Autobody Technologies makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and Transtar Autobody Technologies assumes no responsibility for use or reliance thereon. It is the responsibility of the user of Transtar Autobody Technologies products to comply with all applicable federal, state and local laws and regulation. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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1. CHEMICAL PRODUCT AND COMPANY INFORMATION

Product Name: Urethane Windshield Adhesive

Product Code(s): 4502 made in France

Manufacturer/Supplier: TRANSTAR AUTOBODY TECHNOLOGIES
2040 Heiserman Dr.
Brighton, MI, 48114, USA

24 Hour Emergency Phone(s): 800-424-9300 (CHEMTREC), 613-996-6666 (CANUTEC)

Business Phone: 810-220-3000

Product Use: Windshield adhesive

MSDS Prepared By: Transtar Autobody Technologies

2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredient (s)	CAS Number	% by Weight
Carbon Black	1333-86-4	10-25%
Toluene	108-88-3	2.5-10%
Diphenylmethane-4,4'-diisocyanate	101-68-8	<0.5%

See Section 15. Regulatory Information for code descriptions
Weight percent (%) of 0.0 means chemical is in trace amounts.

3. HAZARDS IDENTIFICATION

CAUTION! HARMFUL, SENSITIZER Contains Isocyanates

HMIS Hazard Ratings: Health = 0, Flammability = 0, Chemical Reactivity = 0

Note: HMIS ratings involve data and interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

Potential Health Effects

Eyes: Irritating to eyes.

Skin: Irritating to skin. May cause sensitization by skin contact.

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Inhalation: Irritating to respiratory system. May cause sensitization by inhalation.

Ingestion: NA

4. FIRST AID MEASURES

Eyes: Rinse opened eye for 15 minutes under running water. Consult physician.

Skin: Immediately remove any clothing soiled by the product. Immediately wash with water and soap and rinse thoroughly.

Inhalation: Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist. In case of unconsciousness place the patient stably in the side position for transportation.

Ingestion: Do not induce vomiting; immediately call for medical help.

Notes to Physician: The following symptoms may occur: Dizziness, headache, Nausea.

5. FIRE FIGHTING MEASURES

Flammable Properties

Flash Point: >50°C (>122°F)

Upper Explosive Limit (UEL): 1 Vol%

Lower Explosive Limit (LEL): 8 Vol%

Autoignition Temperature: 450°C (842°F)

Extinguishing Media: Foam, Alcohol Foam, CO₂, Dry Chemical, Water Fog, Other.

Special Firefighting Procedures: Full fire fighter equipment including SCBA should be worn to avoid skin contact and inhalation of concentrated vapors. Minimize skin exposure. Highly toxic fumes may be generated by thermal decomposition. Water runoff from firefighting can cause environmental damage. Dike and collect water used to fight fire.

Hazardous Combustion Products: Carbon Monoxide, Nitrogen Oxides. In certain fire conditions, traces of toxic gases cannot be excluded, e.g.: Hydrogen Cyanide, Isocyanates.

Unusual Fire and Explosion Hazards: Closed containers may explode when exposed to extreme heat or burst when contaminated with water (CO₂ gas evolved). Hazards apply to empty containers. Combustion generates toxic fumes.

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6. ACCIDENTAL RELEASE MEASURES

For large spills or transportation accidents involving release of this product, contact the Emergency Response Center: 800-424-9300.

Exposure to spilled material may be severely irritating or toxic. Personal protective equipment needs must be evaluated based on information provided and the special circumstances created by the spill including; the material spilled, the quantity of the spill, and the area in which the spill occurred. Never exceed any occupational exposure limits. Eliminate all sources of ignition, provide adequate ventilation, dike spill area and add absorbent earth or sawdust to spilled liquid. Sweep up and dispose of in appropriate containers in accordance with Federal, State and/or Local regulations. Do not allow material to enter public sewers or water systems. Dike spill before cleaning up. Do not close containers, Isocyanates react with water forming carbon dioxide.

7. HANDLING AND STORAGE

Handling: No special measure required.

Storage: Store in a cool location. Provide ventilation for receptacles. Protect from humidity and water.

As with all industrial chemicals, use good industrial practices when handling. Avoid eye, skin, and clothing contact. Do not inhale. Do not taste or swallow. Avoid hot surfaces. Use in cool, well-ventilated areas. Keep containers closed when not in use. Keep away from excessive heat and open flames. Do not cut or weld on or near this container. Follow all MSDS/label precautions even after container is emptied because they may retain product residues. Store it in a cool area away from heat and flames. Do not reuse container when empty.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<u>Chemical Name/Exposure Limits</u>	<u>CAS Number</u>
Carbon Black OSHA PEL 3.5mg/L ³ , ACGIH TLV 3.5mg/L ³ NIOSH REL 3.5mg/L ³ , 0.1 in the presence Of PAHs, as PAHs; 10-Hr TWA	1333-86-4
Toluene OSHA PEL STEL 500ppm, TWA 200ppm NIOSH REL STEL 150ppm, TWA 100ppm ACGIH TLV TWA 50ppm, Skin BEI	108-88-3
Diphenylmethane-4,4'-diisocyanate OSHA PEL C 0.02ppm NIOSH REL STEL 0.02ppm, TWA 0.005 ppm	101-68-8

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ACGIH TLV 0.005ppm

Personal Protective Equipment:

Respiratory Protection: Use suitable respiratory protective device in case of insufficient ventilation. In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air. Short term filter device: Filter AB

Skin Protection: PVA gloves. The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Safe Work Practices: Eye washes and safety showers in the workplace are recommended. Avoid contact with skin and eyes. Avoid breathing vapors. Wash hands thoroughly after using and before eating, drinking or smoking. Employee education and training in the safe use and handling of this product is required under the OSHA Hazard Communication Standard 29CFR1200. Smoking in area where this material is used should be strictly prohibited. Always use protective clothing and equipment. Remove all contaminated clothing and wash thoroughly when finished working. Keep food and drink away from material and from area where material is being used.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Pasty

Physical State: solid

Color: Black

Odor: Light

Odor Threshold: No Data

Specific Gravity (water=1): 1.2 at 20°C (68°F)

Vapor Pressure: No data

Vapor Density: N/A

Material VOC: lb/gal g/l

Coating VOC: lb/gal g/l

Evaporation Rate: N/A

Boiling Point: 110°C (230°F)

Melting Point: No data

Freezing Point: No data

Viscosity at Ambient Temperature: No data

Solubility in Water: insoluble

Octanol/Water Partition Coefficient: No data

pH: No data

10. STABILITY AND REACTIVITY

Stability: No decomposition if used according to specifications.

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Conditions to Avoid / Incompatibility: Reacts with alcohols, amines, aqueous acids and alkalis. Reacts with water forming carbon dioxide. Danger of receptacles bursting because of vapor pressure.

Hazardous Decomposition Products: None to our knowledge at room temperature.

Possibility of Hazardous Reactions: None known

11. TOXICOLOGICAL INFORMATION

Eye Irritation: No irritant effect

Skin Irritation: No irritant effect

Sensitization: Sensitizing effects through inhalation is possible with prolonged exposure. Sensitizing effects by skin contact is possible with prolonged exposure. Sensitization is possible through inhalation.

Carcinogenicity (IARC; NTP; OSHA; ACGIH):

Toluene: EPA-D, IARC-3, ACGIH TLV-A4

Diphenylmethane-4,4'-diisocyanate: EPA-CBD;D, IARC-3, MAK-3

Carbon Black: IARC-2B, ACGIH TLV-A4, MAK-3, NIOSH-Ca

Mutagenicity: No Data

Reproductive Toxicity: No Data

Teratogenicity: No Data

Neurotoxicity: No Data

12. ECOLOGICAL INFORMATION

Water hazard class 1 (self assessment): Slightly hazardous for water. Do not allow to reach ground water, water course or sewage system.

13. DISPOSAL CONSIDERATIONS

Dispose of waste material according to state, local or provincial regulations.

Recommendation: Incinerator for hazardous waste or authorized dump.

14. TRANSPORT INFORMATION

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U.S. Department of Transportation (DOT): Not Regulated

Proper shipping name:
Technical Shipping Name:
Hazard Class:
ID Number:
Packing group:
Marine pollutant:

International Maritime Dangerous Goods (IMDG): Not Regulated

Proper shipping name:
Technical Shipping Name:
Hazard Class:
ID Number:
Packing group:
Marine pollutant:

International Air Transportation Authority (IATA): Not Regulated

Proper shipping name:
Technical Shipping Name:
Hazard Class:
ID Number:
Packing group:
Marine pollutant:

Additional Transportation Information:

15. REGULATORY INFORMATION

Federal Regulations

OSHA Hazardous Substance: This material is classified as hazardous under OSHA regulations

Resource Conservation and Recovery Act (RCRA): This material may be a RCRA regulated hazardous waste upon disposal.

SARA Section 302 Extremely Hazardous Substances (EHS): This product does not contain any components regulated under Section 302 (40 CFR 355) as Extremely Hazardous Substances.

SARA Section 304 CERCLA Hazardous Substances: This product contains the following component(s) regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification ("CERCLA" List).

**Components Section 304 CERCLA Hazardous Substances
CERCLA Reportable Quantity**

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Toluene 108-88-3 10,000 lbs

SARA Section 311/312 Hazard Communication Standard (HCS): This product is regulated under Section 311/312 HCS (40 CFR 370), Its hazards are: Acute.

SARA Section 313 Toxic Chemical List (TCL): This product contains component(s) listed on the Section 313 Toxic Chemical List.

Toluene 108-88-3

MDI 101-68-8

TSCA Section 8(b) Inventory Status: All component(s) comprising this product are either exempt or listed on the TSCA inventory.

TSCA Section 5(e) Consent Orders: This product is not subject to a Section 5(e) Consent Order.

TSCA Significant New Use Rule (SNUR): This product is not subject to a Significant New Use Rule (SNUR).

TSCA Section 5(f): This product is not subject to a Section 5(f)/6(a) rule.

TSCA Section 12(b) Export Notification: This product does not contain any component(s) that are subject to a Section 12(b) Export Notification

State Regulations

California Proposition 65:

Warning: This product contains Chemical(s) know to the State of California to cause birth defects or other reproductive harm

16. OTHER INFORMATION

Additional Information:

New Zealand

HSNO Number: HSR002662

To the best of our knowledge, the information contained herein is accurate, obtained from sources believed by Transtar Autobody Technologies to be accurate. As with all chemicals, KEEP AWAY FROM CHILDREN AND ANIMALS. FOR PROFESSIONAL USE ONLY. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.
