MATERIAL SAFETY DATA SHEET

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PRODUCT CODE: KAI7000

PRODUCT NAME: EXTRA FAST HARDENER

SECTION I

=SECTION I - MANUFACTURER IDENTIFICATION ==

MANUFACTURED FOR

ADDRESS

: KLINGSPOR

ADDRESS

: 2555 TATE BLVD SE

HICKORY, NC 28602

INFORMATION PHONE

: 757-627-9551

EMERGENCY PHONE

: 800-424-9300

----SECTION II - HAZARDOUS INGREDIENTS/SARA III INFORMATION----

EXPORTABLE COMPONENTS	100 mar 110 mar	POR PRE		WEIGHT PERCENT
ALIPHATIC POLYISOCYANATE RESIN OSHA PEL: N/E ACGIH TLV: N/E	28182-81-2	n/a	n/a	<80
n-BUTYL ACETATE OSHA PEL: 150 PPM ACGIH TLV: 710 MG/M3	123-86-4	10	68F	5-10
SOLVENT NAPHTHA OSHA PEL: 100 ppm ACGIH TLV:	64742-95-6	3	68F	<10
ETHYL ACETATE OSHA PEL: 400 ppm - TWA ACGIH TLV: 400 ppm - TWA	141-78-6	68.86	68F	20-30

The chemicals listed above are subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

-----SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS-----

BOILING RANGE: 133F – 282F

SPECIFIC GRAVITY (H2O=1 g/L): 1.08

VAPOR DENSITY: HEAVIER THAN AIR

WEIGHT/GAL.: 9.03 LB/GL

VOC AS PACKAGED: 2.3 LB/GAL

SOLUBILITY IN WATER: NEGL.

APPEARANCE AND ODOR: CLEAR, OF SOLVENT

EVAPORATION RATE: N/A

====SECTION IV - FIRE AND EXPLOSION HAZARD DATA===

FLASH POINT: 25°C METHOD USED: TCC

FLAMMABLE LIMITS IN AIR BY VOLUME – LOWER: 1.2 UPPER: 12.8

EXTINGUISHING MEDIA: FOAM, CO2, DRY CHEMICAL

SPECIAL FIREFIGHTING PROCEDURES: A SELF CONTAINED BREATHING APPARATUS SHOULD BE WORN. WATER SHOULD NOT BE USED EXCEPT AS A FOG TO KEEP NEARBY CONTAINERS COOL.

UNUSUAL FIRE AND EXPLOSION HAZARDS: THIS MATERIAL CAN BE IGNITED UNDER ALMOST ALL AMBIENT TEMPERATURE CONDITIONS.

=====SECTION V - REACTIVITY DATA======

STABILITY: STABLE

CONDITIONS TO AVOID: HEAT, SPARKS, OPEN FLAME, STATIC DISCHARGE **INCOMPATIBILITY (MATERIALS TO AVOID):** STRONG, OXIDIZING AGENTS **HAZARDOUS DECOMPOSITION OR BYPRODUCTS:** CARBON MONOXIDE AND/OR CARBON MONOXIDE

HAZARDOUS POLYMERIZATION: WILL NOT OCCCUR

-----SECTION VI - HEALTH HAZARD DATA-----

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE: MAY CAUSE DIZZINESS AND/OR HEADACHES. MAY ALSO PRODUCE DROWSINESS, ANESTHETIC AND OTHER CENTRAL NERVOUS SYSTEM EFFECTS.

SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE: IRRITATED EYES MAY TEAR. IRRITATED SKIN MAY BE RED AND DRY, POSSIBLE BLISTERING. INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE: CAN CAUSE GASTROINTESTINAL IRRITATION, VOMITING, NAUSEA, AND DIARRHEA.

HEALTH HAZARDS (ACUTE AND CHRONIC): INHALATION-DIZZINESS, BREATHING DIFFICULTY, HEADACHES, AND LOSS OF COORDINATION. EYE CONTACT- SEVERE IRRITATION, TEARING, REDNESS, AND BLURRED VISION. SKIN CONTACT- CAN DRY AND DEFAT SKIN CAUSING CRACKS, IRRITATION, AND DERMATITIS. INGESTION- CAN CAUSE GASTROINTESTINAL IRRITATION, VOMITING, NAUSEA, AND DIARRHEA.

CARCINOGENICITY: NTP CARCINOGEN: NO IARC MONOGRAPHS: NO OSHA REGULATED: NO

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: NOTICE: REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL OVER-EXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

EMERGENCY FIRST AID PROCEDURES: INHALATION OVER EXPOSURE- MOVE PERSON TO FRESH AIR. IF BREATHING STOPS, APPLY ARTIFICIAL RESPIRATION AND SEEK IMMEDIATE MEDICAL ATTENTION.

EYE CONTACT- FLUSH WITH LARGE QUANTITIES OF WATER FOR 15 MINUTES. SKIN CONTACT- WASH THOROUGHLY WITH SOAP AND WATER AND SEE A DOCTOR. INGESTION- DO NOT INDUCE VOMITING, CAN CAUSE CHEMICAL PNEUMONITIS AND PULMONARU EDEMA. CONTACT PHYSICIAN IMMEDIATELY.

-----SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE----

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: VENTILATE SPILL AREA. ELIMINATE ALL SOURCES OF IGNITION. CONFINE SPILL AS QUICKLY AS POSSIBLE. ABSORB WITH OIL ABSORBING COMPOUND, AND SCOOP UP FOR DISPOSAL.

WASTE DISPOSAL METHOD: TO MEET FEDERAL, STATE, OR LOCAL ENVIRONMENTAL REGULATIONS.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: KEEP CONTAINERS CLOSED WHEN NOT IN USE. DO NOT HANDLE OR STORE NEAR HEAT, SPARKS, FLAME AND/OR STRONG OXODANTS. TO REDUCE FIRE OR EXPLOSION RISK FROM STATIC ACCUMULATION DISCHARGE, EFFECTIVELLY GROUND PRODUCT TRANSFER SYSTEM IN ACCORDANCE WITH NFPA STANDARD FOR PETROLEUM PRODUCTS.

OTHER PRECAUTIONS: N/A

-----SECTION VIII - CONTROL MEASURES

RESPIRATORY PROTECTION: A POSITIVE PRESSURE SUPPLIED AIR RESPIRATOR IS MANDATORY. OBSERVE OSHA REGULATIONS FOR RESPIRATOR USE (29 CFR 1910.134). **VENTILATION:** TO MEET FEDERAL, STATE, OR LOCAL ENVIRONMENTAL REGULATIONS. LOCAL EXHAUST: OVER 60 FPM RECOMMENDED.

PROTECTIVE GLOVES: NEOPRENE, COMPLIANCE: CFR-170-179

EYE PROTECTION: SAFETY GLASSES, COMPLIANCE: ANSI Z87.1-1989, CSA Z94.3-M88 **OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** LEATHER BOOTS, COMPLIANCE: ANSI Z41 PT 91 MI/75 C/75

WORK/HYGIENIC PRACTICES: AVOID PROLONGED OR REPEATED CONTACT IN ANY FORM. THOROUGHLY CLEAN, DRY, AND/OR WASH ANY CONTAMINATED WORKING APPAREL BEFORE REUSE. CLEANSE ANY CONTACTED SKIN AREAS THOROUGHLY AT THE END OF EACH WORK PERIOD, ALSO BEFORE BREAKS AND MEALS. USE NECESSARY PROTECTIVE EQUIPMENT AND MAINTAIN UPKEEP FOR EFFECTIVENESS.

SECTION IX - DISCLAIMER

THE COMPONENTS OF THIS PRODUCT ARE LISTED ON THE EPA/TSCA INVENTORY OF CHEMICAL SUBSTANCES. TO THE BEST OF OUR KNOWLEDGE, THE INFORMATION CONTAINED HEREIN IS ACCURATE AND OBTAINED FROM SOURCES BELIEVED BY TAMCO. TO BE ACCURATE.